



KILBURN PLATING
1941 INDIAN 4 MOTORCYCLE

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*If you prefer to space this project out, I can come and pick up/you ship and pay for a batch of pieces at a time. Thus, items have been numbered in descending order of how I'd like to get them back, ie, wheel rims first so I can get the chassis standing up on the jig to install the engine.

Part	Description	Comments
	<p>1. Wheel Rims - Chrome Original pieces - one in raw steel, one in chrome. Perimeter damage repaired on one, will be used in rear of machine, less visible, no need to be perfect.</p>	
	<p>2. Front Timing Cover - Chrome Current Plating reveals pitting underneath, if repairable without a great deal of difficulty, replate, if not, OK.</p>	



3. Intake Pre-heat tubes (2 pcs) - Chrome
New pieces, scratched in handling/mockup fitting.
Will see reduced exhaust temps as outlet/inlet
from header (see pic of machine) but may not want
to copper plate.



4. Distributor Drive Shield - Chrome
Only outer perimeter showing here requires finish
polishing and plating, underneath need be finish
polished.



5. Handlebars - Chrome
Arrow indicating bar ends with threads for collars
which need to be taped off and not plated. To
replicate factory optional plating over black paint,
finish polishing need not be perfect on/around
castings.



6. Handle Bar Nut Sleeves (2 pcs) - Chrome

Only outer surfaces need plating.



7. Rear Crash Bars (2 pcs) - Chrome

Arrow indicating inserts/threads which will not show but still need basic plating.



8. Muffler - Chrome

Arrow indicating where lack of mandrel forming of tubing caused wrinkles. Can this be ground/polished out for smooth radius?



9. Steering Damper (4 pcs) - Chrome
To replicate original finish, castings need not be overly polished before plating. Arrow indicating knob section needing repair (cast brass – repair type recommendation ?)



10. Front Brake Lever Assy (3 pcs) - Chrome



11. Handle Bar Cross Bar & Brackets (3 pcs) - Chrome



12. Spotlight Bar - Chrome
New piece, currently chromed (poorly).



13. Spotlight Mounting Brackets (4 pcs) - Chrome



14. Horn Face - Chrome
Very fragile, minimal polishing to preserve detail and sharpness.



15. Front Fender Tip - Chrome
Minimal polishing to preserve fine detail.



16. Rear Fender Tip - Chrome



17. Rear Bumper - Chrome



18. Gas Caps (2 pcs) - Chrome
Currently have fiber cap gaskets built in, not too concerned if prep solutions in your tanks remove them.



19. Shifter Arm - Chrome
Arrow indicates section concealed in frame not needing finish work, only raw plating.



20. Fuel Tank Badges (2 pcs) - Chrome
Very light polishing to preserve detail and sharpness.



21. License Plate Bracket - Chrome
Arrow indicates inside section covered by license plate not requiring finish polishing.



22. Headlight Bucket - Chrome
This is the focal point piece of this project. Needs finish metal work to restore roundness. Though pitting will require much copper fill, need to preserve as much of the "Indian 809" i.d. badge as possible.



23. Header Heat Shield - Chrome
Original part re-chromed with one slight wave in metal in area of arrow.

Part

24. Taillight Reflector Disc - Chrome
Goes inside painted taillight assy under glass to make dim taillight seem brighter. No polishing required, just basic plating. No pic, haven't made it yet but will be a 3 inch disk with a 1/2 hole in the center and brought with all the other pieces.



25. Brake Cable Clamp - Chrome



26. Oil Gauge Bezel -Chrome



27. Seat Post Assy – Hard Chrome
Piece slides under spring pressure within tube, tendency to scuff, need hard durable semi-shiny surface like unworn section under arrow.



28. Distributor Lubricator – Semi Bright Nickel
New piece currently (zinc??) plated



29. Luggage Rack - De-Chrome
Need all plating removed for painting black.